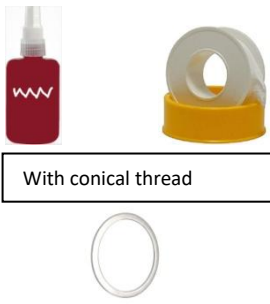
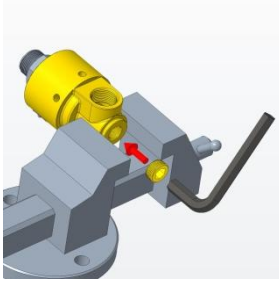
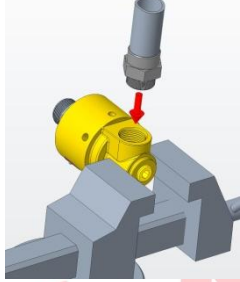
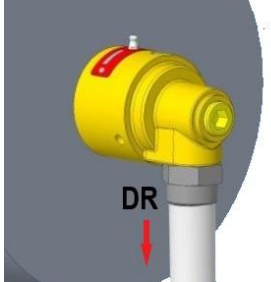
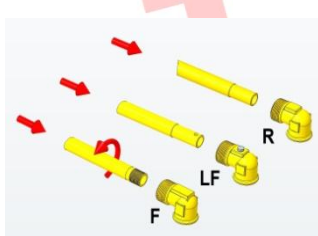
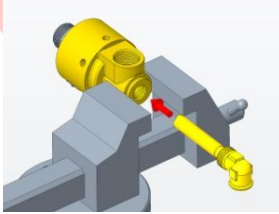
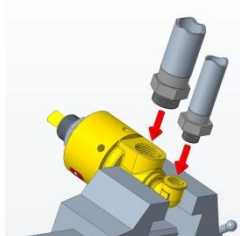

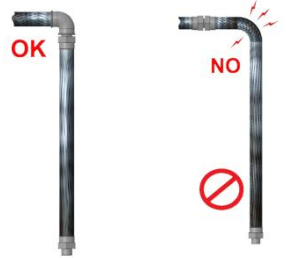
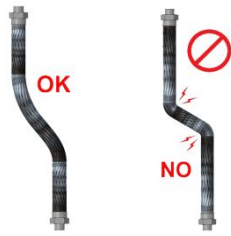

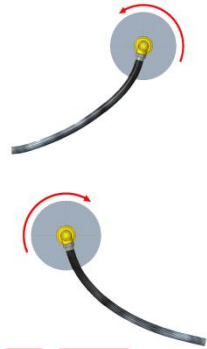


MONOFLOW

| | | | |
|---|---|--|--|
|  <p>With conical thread</p> <p>With cylindrical thread</p> |  <p>Screw plug on back housing</p> |  <p>Screw tube fitting</p> |  <p>Mount Rotary Joint on machine Mount eventual Drain line</p> |
|---|---|--|--|

DOUBLE FLOW

DUSTY ENVIROMENT

| | | | |
|---|--|--|---|
|  <p>Mount siphon tube</p> |  <p>Screw siphon elbow</p> |  <p>Screw tube fittings</p> |  <p>Plug vent holes</p> |
|  |  |  |  |

USE ONLY SUITABLE FLEXIBLE HOSES

Rotary Joints are precision devices that need to be handled with care for proper operation.

For a correct installation proceed as follows:

- tighten the joint body **only slightly** in a vice (rear side where there are NO bearings)
- For single flow joints screw the plug onto the body using a sealant, for double flow joints screw the siphon elbow with sealant
- connect the hose connection
- screw the threaded rotor on the machine; if the rotor is flanged, tighten the relative screws crosswise
- connect the pre-installed pipe on the joint to the machine system, checking that it is not stretched and does not become so with pressure
- check that there are no leaks in the connection
- check that everything rotates on axis
- with hot / dangerous fluids it is recommended to apply protective casings around the joint
- do NOT lubricate on first installation
- visually and periodically inspect to locate any leaks.

N.B. if the systems is new make sure that the circuit has been cleaned, in existing systems check filter functionality.